**New Member Orientation**

**DRAFT AGENDA**

Friday, September 20th, 2018, 9:00 AM – 10:00AM

Meeting Location:

**Iowa Finance Authority, 1963 Bell Avenue, Suite 200, Des Moines OR**

**Conference Call: (866) 685-1580; code 515-725-4942**

1. **Introductions**
2. **General Iowa Council on Homelessness Information** (*Karin Ford and Amber Lewis*)
3. **Committee/Task Force**
* **Executive Committee** (*Karin Ford*)
* **Nominating Committee** (*Ashley Odom)*
* **Continuum of Care Committee** (*Dennis Lauterbach)*
* **Coordinated Entry** (*Gary Wickering*)
* **Research and Analysis Committee** *(David Hagen)*
* **Policy & Planning** (*Crissy Canganelli*)
* **Public Awareness Committee** (*Diane Nichols*)
* **HMIS** (Julie)
1. **Questions**